



Wash Primer

伐銹底漆



Product No. : SP-02 (#908)

產品編號 : SP-02 (#908)

General Description :

A two-pack, "Wash Primer" based on polyvinyl butyryl resin with zinc chromate and phosphoric acid additive.

一般說明 :

由聚乙稀醇縮丁醛 (P. V. B) 樹脂, 鋅鉻黃及磷酸構成之二液型伐銹底漆.

Uses :

Primer for Non-Ferrous metal, galvanized steel and steel surface.

用途 :

輕金屬, 鍍鋅鋼板及鋼鐵之預塗底漆

Characteristics :

1. Very fast drying.
2. Excellent adhesion to Non-Ferrous, galvanized steel and steel surface.
3. No trouble in gas-cutting and welding.
4. Very good flexibility and welding.
5. Easy application.

特點 :

1. 乾燥迅速
2. 與輕金屬, 鍍鋅鋼板及鋼鐵表面之附著力強.
3. 耐油性及柔韌性極佳.
4. 切割及焊接時, 無困難.
5. 施工容易.

Color-Availability :

Yellow, Oxide Red or Olive Green

可調配顏色 :

黃, 紅棕色或橄欖綠色.

Technical Data :

Finish

光澤

Weight

重量

Viscosity (25 °C)

黏度 (25 °C)

Drying Time (25 °C)

乾燥時間 (25 °C)

Optimum Film Thickness

漆膜厚度

Overcoating Intervals (25 °C)

塗裝間隔 (25 °C)

Theoretical Coverage

理論塗佈量

Solid by Volume

固體容積

Storage Shelf Life

貯藏安定性

技術資料 :

Flat

平光

Above 0.9 Kg/ L (Mixture)

0.9公斤/公升以上 (混合物)

55 ~ 70 KU (Base)

55~70 KU (主劑)

Set-to-touch

10 mins

指觸

10 分鐘

Dry hard

1 Hour

硬乾

1 小時

Wet

120 microns

濕膜

120 微米

Dry

15 microns

乾膜

15 微米

Min.

2 hrs

最少

2 小時

Max.

3 Months

最多

3 個月

31.4 m²/ US Gallon, 8.3 m²/ L

31.4 平方公尺 / 美卡, 8.3 平方米/公升

12%

12%

Minimum 1 year under normal storage conditions.

正常情況下,至少1年.

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**虹牌 油漆**



ISO 9001:2000
Cert. No. 01 100 6507

Application Data :

No. of Components : Two

No. of Coats : One

Dilution : 10 ~ 30% (by wt.)
SP-11 Wash Primer Thinner

Preceding Coats : ---

Subsequent Coats : satisfactory with all paint systems
except Zine Silicate.

Mixing Ratio : Base : Zinc Dust = 80 : 20 (by wt.)

Application Method : Airless Spray,
Brush for small areas only

For Airless Spray : Tip Size : 0.015" ~ 0.019"
: Air Pressure : 3 ~ 4 kg/cm²
: Pump Ratio : 23 : 1 or Greater

Packing Style :

17.00 Kg / 5 USG / Can
3.41 Kg / USG / Can

使用說明 :

組合成份數目 : 2

塗施層面 : 1

稀釋 : 10~30% (重量比)
SP-11 伐銹底漆調薄劑

適用底漆 : ---

適用面漆 : 除無機鋅粉外, 皆可適用

混合比 : 主劑:鋅粉 80 : 20(重量比)

塗裝方法 : 無氣噴塗,
刷塗僅用於小面積

無氣噴塗要求 : 噴嘴尺寸 : 0.015"~0.019"
二次空氣壓力: 3~4 kg/cm²
壓縮比 : 23:1或更大

包裝:

17.00Kg / 5 USG / Can
3.41 公斤 / 美卡 / 罐

Material Handling :

1. All equipments must be cleaned immediately after use.
2. When used inside tanks or holds, sufficient ventilation must be provided.
3. Steel surfaces must be blast-cleaned to SIS Sa 2,
4. Keep away from heat sources.
5. Moisture, grease, sludge, old paint and rust must be thoroughly removed from substrate.
6. The pigment base and additive are packed in separate containers and should be mixed before application by adding acid additive to base with throughly stirring.
7. The film of WASH PRIMER has poor weather stirring and water resistance and should be overcoated with subsequent paints within 24 hrs. after application.
8. If an alternative thinner is used for dilution other than our recommended thinner we will not be liable for any complications or defects arising from the usage of this material.

注意事項:

1. 各項工具於使用完畢,須立刻洗淨.
2. 於貯槽內施工時,須注意予以充分通風.
3. 鋼鐵表面必須噴砂除銹至 SIS Sa 2 ,
4. 遠離熱源.
5. 被塗物表面水份,油脂,污泥,灰塵,鐵銹及腐蝕性鹽類等附著物必須清除乾淨.
6. 本漆之主劑及硬化劑,均分開包裝. 使用時須將酸性硬化劑調入主劑中, 並以均勻攪拌.
7. 伐銹底漆不擅於耐水, 故塗刷後, 必須於24小時內加塗上塗漆.
8. 如稀釋劑非由我們推薦的,我們將不會保證任何有關使用上所引至的後果及缺點.



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